

ABSTRACT

A method of producing a fuel cell by layering a large number of sheets of unit fuel cells (11). A first supporting plate (14) is placed at the front section of a
5 pusher unit (52) in a slightly inclined, upward facing position, and then a large
number of sheets of unit fuel cells are layered on the first supporting plate (14).
After that, while making the pusher unit fall into a horizontal position, vibration
is applied to the layered unit fuel cells for alignment. A second supporting plate
(15) is provided at the front end surface of the aligned unit fuel cells. The first
10 and second supporting plates are connected using connection plates (16, 16)
while a predetermined pressing force is applied to the unit fuel cells through the
first supporting plate and the second supporting plate.